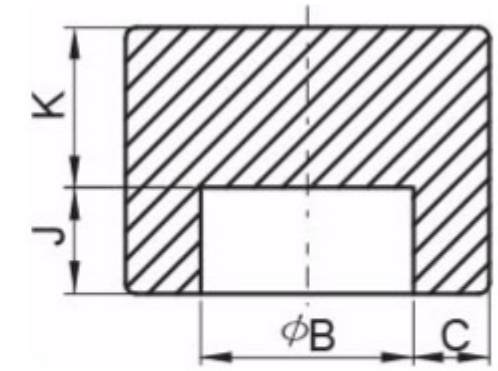
SOKET KAYNAKLI YÜKSEK BASINÇ KEP



Standartlar:
ASME B 16.11, ASTM A182



DN	Boru Çapı/ Nom. Pipe Size	Merkez ve Soket Arası Uzunluk/Center to Bottom of Socket-A						Yatay Geçiş Uzunluğu/ Laying Lengths		Tolerans/ Tolerances ±			Soket Sonu Et Kalınlığı/End Wall Thickness K Min.		
		90° Dirsek, Tee, Kruva/90° Elbows Tees, Crosses			45° Dirsek/45° Elbows			Manşon/ Couplings E	Yarım Manşon/ Half Couplings F	A	E	F	Basınç Sınıfı/Class Designation		
		Basınç Sınıfı/Class Designation			Basınç Sınıfı/Class Designation								3000 LBs	6000 LBs	9000 LBs
		3000 LBs	6000 LBs	9000 LBs	3000 LBs	6000 LBs	9000 LBs						Min.	Min.	Min.
6	⅛	11.0	11.0		8.0	8.0		6.5	16.0	1.0	1.5	1.0	4.8	6.4	
8	¼	11.0	13.5		8.0	8.0		6.5	16.0	1.0	1.5	1.0	4.8	6.4	
10	⅜	13.5	15.5		8.0	11.0		6.5	17.5	1.5	3.0	1.5	4.8	6.4	
15	½	15.5	19.0	25.5	11.0	12.5	15.5	9.5	22.5	1.5	3.0	1.5	6.4	7.9	11.2
20	¾	19.0	22.5	28.5	13.0	14.0	19.0	9.5	24.0	1.5	3.0	1.5	6.4	7.9	12.7
25	1	22.5	27.0	32.0	14.0	17.5	20.5	12.5	28.5	2.0	4.0	2.0	9.6	11.2	14.2
32	1-¼	27.0	32.0	35.0	17.5	20.5	22.5	12.5	30.0	2.0	4.0	2.0	9.6	11.2	14.2
40	1-½	32.0	38.0	38.0	20.5	25.5	25.5	12.5	32.0	2.0	4.0	2.0	11.2	12.7	15.7
50	2	38.0	41.0	54.0	25.5	28.5	28.5	19.0	41.0	2.0	4.0	2.0	12.7	15.7	19.0
65	2-½	41.0			28.5			19.0	43.0	2.5	5.0	2.5	15.7	19.0	
80.0	3	57.0			32.0			19.0	44.5	2.5	5.0	2.5	19.0	22.4	
100.0	4	66.5			41.0			19.0	48.0	2.5	5.0	2.5	22.4	28.4	